

# NORBIN Fast Clear VOC

## N15-V25 NORBIN Fast Clear VOC

**Application:** Fast drying 2K VOC clear suitable for small repairs (blend-in repairs, refinishing of one or two vertical panels).

**Key Features:** VOC clear, very fast drying, good hardness, good polishing behavior.

**Storage temperature** 5-40 °C  
**Shelf life** 36 months

**3:1:1**



**Mixing Ratio**

100 % by volume N15-V25 NORBIN Fast Clear VOC



**Hardener**

33 % by volume N75-V21 NORBIN Clear Hardener VOC



**Thinner**

33 % by volume N85-021 NORBIN Thinner



**Spray viscosity at 20°C**

DIN 4: 23-25 s

**Potlife at 20°C**

1.5 h

**Safety advice:**

Flammable. Observe label precautions.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l. It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.


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	 HVLP spray gun	 Compliant gravity-feed spray gun
<b>Application pressure</b>		2 bar
<b>Nozzle pressure</b>	0.7 bar	
<b>Nozzle size</b>	1.3	1.3-1.4
<b>Film thickness</b>	40-60 µm	
<b>Application Remark</b>	2 layers with 3 minutes flash off between coats or 1 thin and 1 full coat on vertical surfaces without flash off.	

## Drying

	<b>Drying at 20°C</b>	2 hours dust free 3 hours ready for assembly
	<b>Drying at 60°C</b>	20 min
<b>Drying Remark</b>	Total hardness: after 24 hours Drying time and pot life may change according to film thickness, ambient temperature, humidity and hardener type. Above values are given according to standard hardener and room temperature at 20°C.	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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