



NORBIN 1K Plastic Primer

N55-015
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Key Features: Primer to provide good adhesion on plastic parts.

Storage temperature 5-35 °C
Shelf life 24 months

Ready for use.

	 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats	1 - 2 thin coats	
Flash off at 20°C	min	15 min before filler application
Film thickness	µm	10

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:
Flammable. Observe label precautions.

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