

NORBIN 2K Primer Filler grey

N55-V20
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Application: 2K Primer Filler VOC.
Key Features: Universal VOC sanding filler with good filling and drying properties, easy to sand.
Remarks: Suitable surfaces:
 Direct application to old paint and putty.
 Application to steel, galvanized steel and aluminum with application of Wash Primer before Primer Filler.

Storage temperature 5-40 °C
Shelf life 24 months

5:1:1



Mixing Ratio 100 % by volume N55-V20 NORBIN 2K Primer Filler grey



Hardener 20 % by volume N75-020 NORBIN Hardener Fast



Thinner 20 % by volume N85-021 NORBIN Thinner



Spray viscosity at 20°C DIN 4: 25-29 s **Potlife at 20°C** 1 h

Safety advice:

Flammable. Observe label precautions.



2004/42/IIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l. It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.


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	 HVLSP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.6-1.8	1.6-1.8
Number of spray coats	2	
Flash off at 20°C	min	3 minutes flash off between coats
Film thickness	µm	50-70
Application Remark	Film thickness high build: 70 - 160 µm Spray coats: 3 - 4 layers with flash off until mat between the coats	

Drying

	Drying at 20°C	3 h
	Drying at 60°C	30 min
Drying Remark	Drying time and pot life may change according to film thickness, ambient temperature, humidity and hardener type. Above values are given according to standard hardener and room temperature at 20°C.	

	Sanding manual, wet	P800
	Orbital sanding, dry	P400 / P500

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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