

NORBIN Clear

N15-020
NORBIN Clear

Application: 2K clear coat for all basecoat finishes.
Key Features: Medium solid, good hardness, fast drying.

Storage temperature 5-40 °C
Shelf life 24 months

2:1





Mixing Ratio 100 % by volume N15-020 NORBIN Clear



Hardener 50 % by volume N75-021 NORBIN Hardener Normal
N75-022 NORBIN Hardener Slow



Spray viscosity at 20°C DIN 4: 16-18 s **Potlife at 20°C** 2 h

		 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2	2
Nozzle size		1.3	1.3-1.4
Number of spray coats		2	
Flash off at 20°C	min	3 minutes flash off between coats	
Film thickness	µm	50-60	

Safety advice:
Flammable. Observe label precautions.

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Drying



Drying at 20°C 5 hours ready for assembly

Drying at 60°C 30 min

Drying Remark

Total hardness: after 24 hours
Drying time and pot life may change according to film thickness, ambient temperature, humidity and hardener type. Above values are given according to standard hardener and room temperature at 20°C.

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