

NORBIN Clear VOC

N15-V20
NORBIN Clear VOC

Application: 2K VOC clear coat for all basecoat finishes.
Key Features: VOC clear, good hardness, fast drying.

Storage temperature 5-40 °C
Shelf life 24 months

4:1





Mixing Ratio 100 % by volume N15-V20 NORBIN Clear VOC



Hardener 25 % by volume N75-V21 NORBIN Clear Hardener VOC



Spray viscosity at 20°C DIN 4: 20-24 s **Potlife at 20°C** 1.5 h

		 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2	2
Nozzle size		1.3	1.3-1.4
Number of spray coats		2	
Flash off at 20°C	min	3 minutes flash off between coats	
Film thickness	µm	50	

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l. It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment. Flammable. Observe label precautions.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Drying



Drying at 20°C

5 hours ready for assembly

Drying at 60°C

30 min

Drying Remark

Total hardness: after 24 hours

Drying time and pot life may change according to film thickness, ambient temperature, humidity and hardener type. Above values are given according to standard hardener and room temperature at 20°C.

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